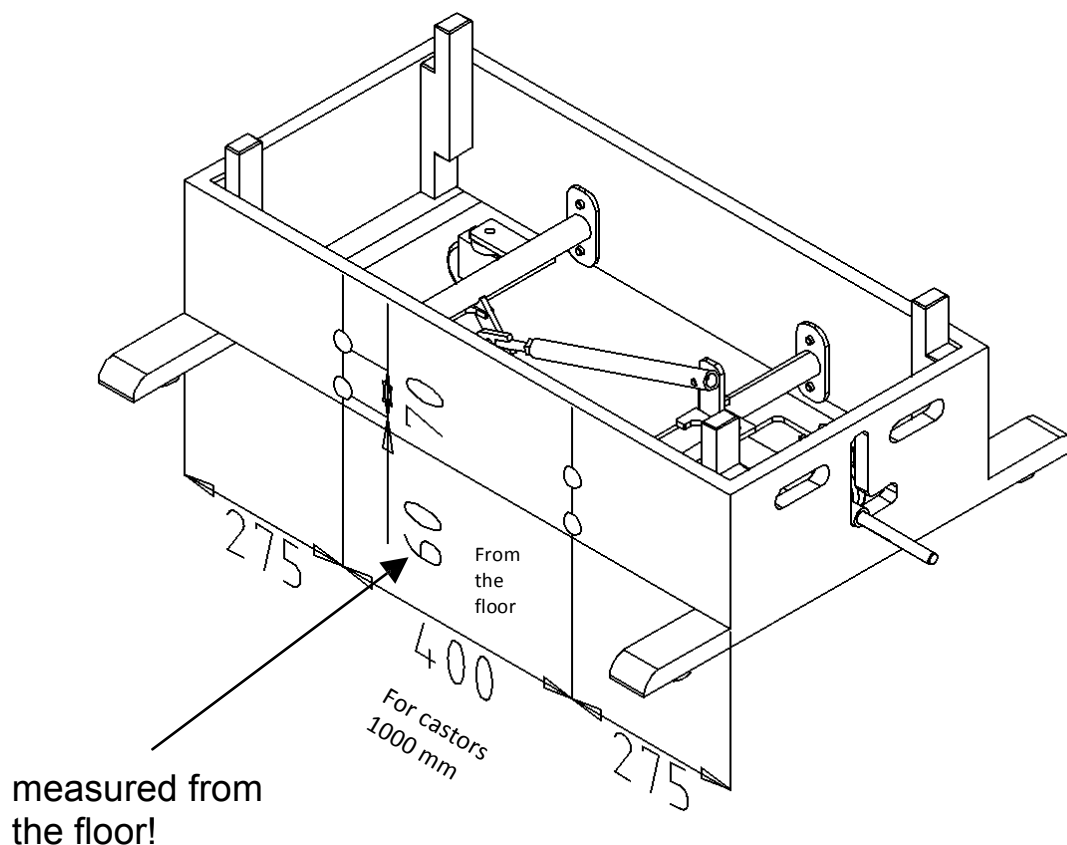


Assembly instructions for swivel castor kit

Thank you very much for choosing a **SPORT-THIEME** product. Please read the instructions fully before you assemble the equipment so you can enjoy the product and its guaranteed safety:



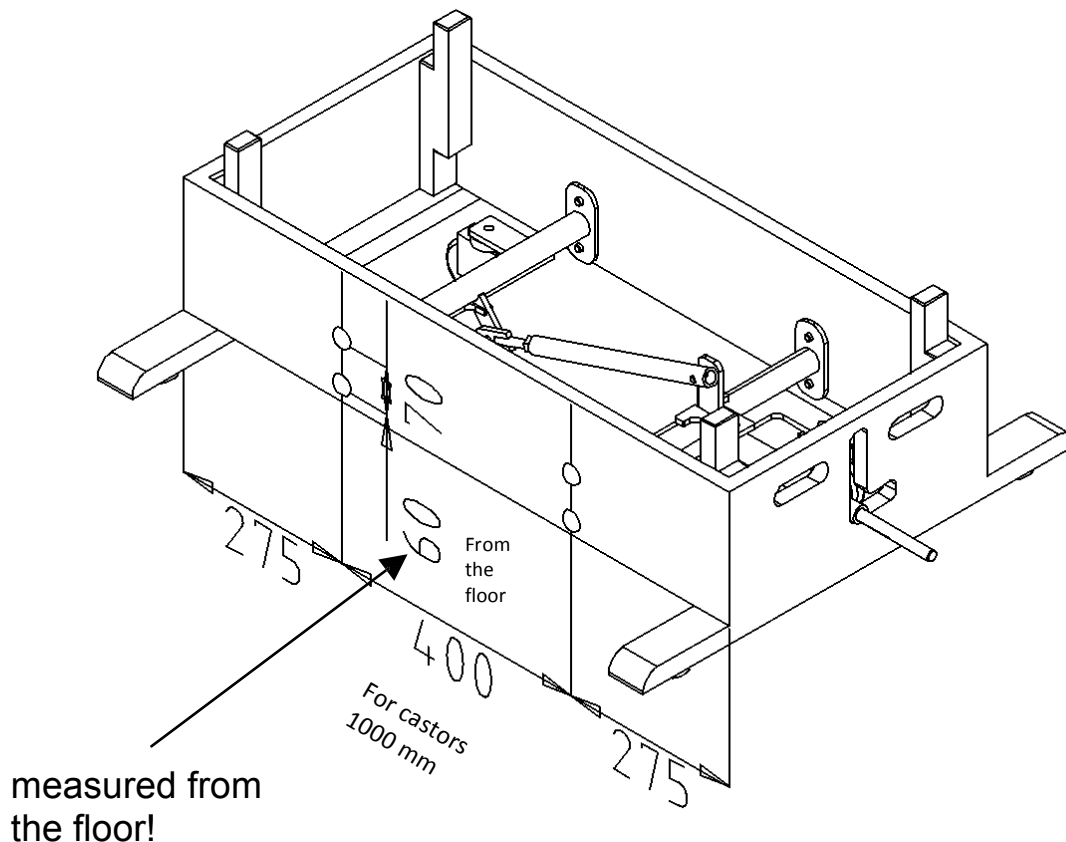
III. 1: Sport-Thieme swivel castor kit for vaulting boxes

Included:

<u>Pos.</u>	<u>Description</u>
1	front set of castors with telescopic lever
2	rear set of castors without telescopic lever
3	adjustable connecting tube
4	4 x axle bearing
5	8 x coach bolt M8 with locking nut
6	2 x telescopic lever
7	2 x hex bolt M8 with locking nut

Tools required:

2 spanners	13 mm	
1 wood drill bit	∅ 8.5 mm	*
1 jigsaw		*

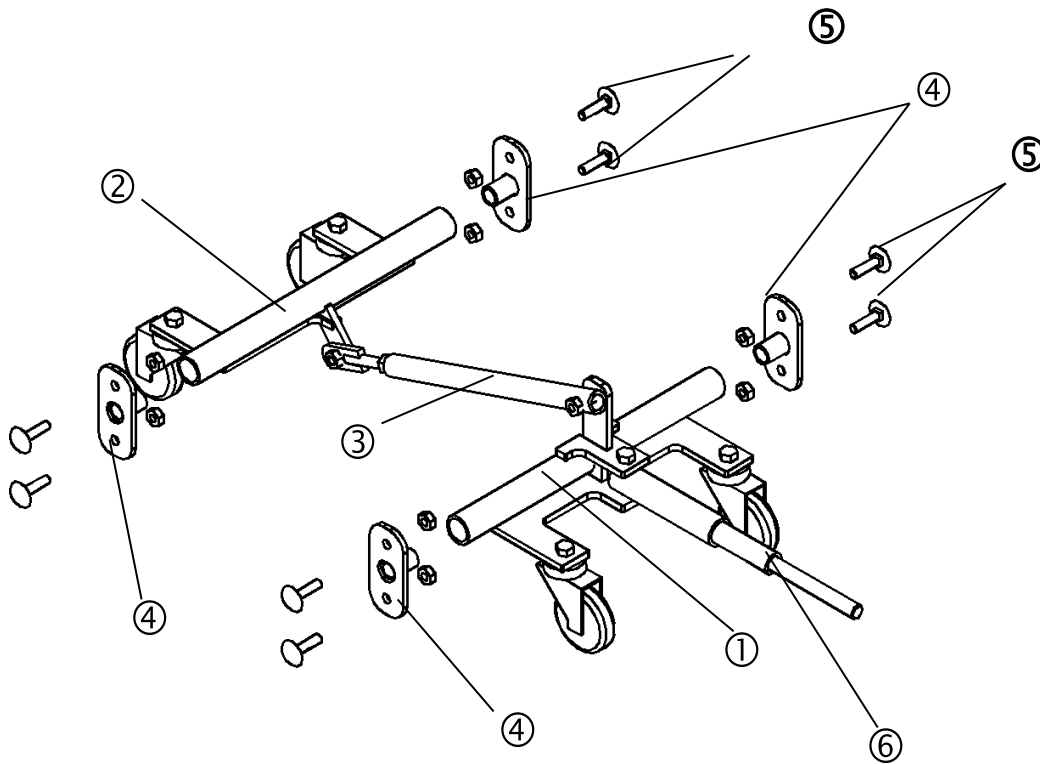


Order of assembly

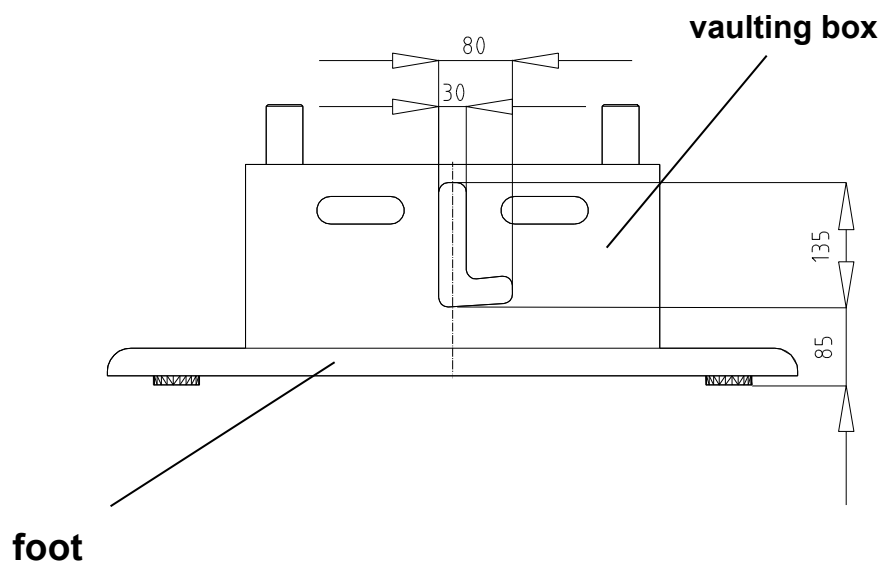
1. *If the box is not already prepared, mark 8 holes ∅8.5 mm on the side of the box's bottom section as shown and drill.
2. *After that, the cut-out in the front is marked as shown in view **A** and cut.
3. Insert the axle bearings④ into the tube ends of the two sets of castors① and ②.
4. Place the sets of castors① and ② together with the axle bearings④ into the box's bottom section. Insert the telescopic lever⑥ into the respective cut-out.
5. Using the 8 coach bolts⑤ bolt the sets of castors① and ② to the box section.
6. Bolt the adjustable connecting tube③ to the top of the set of castors① using hex bolts and locking nuts⑦.
7. Turn the threaded part of the connecting tube③ by so much that, when the telescopic lever⑥ is engaged, the castors lift the vaulting box safely and the box can be moved.

8. Bolt connecting pole③ to the set of castors② using hex bolts and locking nut.

* For vaulting boxes without assembly cut-outs.



View A



Caution: Do not overload the equipment!



Maintenance and care instructions

Instructions:

Carry out a visual check at regular intervals. Due to our continuous quality control of the products, technical changes may occur which may lead to slight deviations in the instructions. Check at regular intervals that the screw connections are tight. Check the equipment for possible damage and replace worn-out parts. Check the condition of wooden elements as chipping and other signs of wear can result from use. Ensure that moveable parts are free-moving.

We are happy to answer any questions you may have.

Your **Sport-Thieme** Team